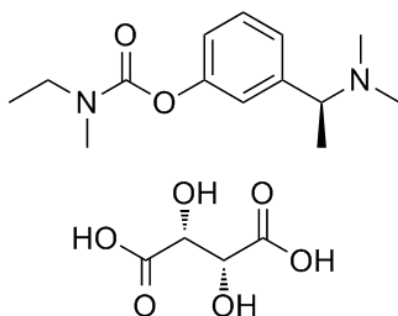


**Product Name** : Rivastigmine tartrate  
**Cat. No.** : PC-42789  
**CAS No.** : 129101-54-8  
**Batch No.** : PC-4278901  
**Chemical Name** : Carbamic acid, N-ethyl-N-methyl-, 3-[(1S)-1-(dimethylamino)ethyl]phenyl ester, (2R,3R)-2,3-dihydroxybutanedioate (1:1)

## PHYSICAL AND CHEMICAL PROPERTIES

**Molecular Weight** : 400.4235  
**Molecular Formula** :  $C_{18}H_{28}N_2O_8$   
**Storage** : Powder                      -20°C 3 years  
  4°C 2 years  
  In solvent                      -80°C 6 months  
  -20°C 1 month

**Chemical Structure** :



## ANALYTICAL DATA

**Appearance** : Solid powder  
**<sup>1</sup>H NMR Spectrum** : Consistent with  
**HPLC** : Consistent with  
**NP** : Consistent with  
**Purity (HPLC)** : >98%  
**Conclusion** : The product has been tested and complies with the given specifications.

**Caution: Product has not been fully validated for medical applications. Lab Use Only!**

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